

TECHNOLOGY IN MOTION



MACO MULTI-TREND

TILT AND TURN FITTINGS



One for all ...

PVCu WINDOWS

**MACO
MULTI-TREND**



MACO MULTI TREND – One for all ...

The modular technology of our fittings offers you all of these possibilities in one single programme. Simply: One for all ...



Fittings that fulfil all your tilt and turn window requirements!



One for all ...



SECURE

- You want secure windows ...
- that are easy to operate
 - that do not need subsequent adjustment
 - from a single fittings programme with a minimum stock of components



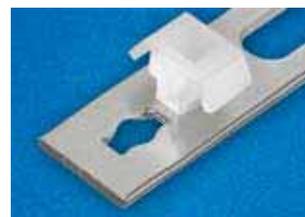
FUNCTIONAL

- You want functional windows ...
- that are both attractive and easy to operate
 - that can be upgraded by adding a few additional parts
 - that will make your windows stand out from the rest
 - that are manufactured from one basic group of fittings



FAST

- You want efficient fabrication ...
- not only of the sash assembly but also the frame
 - by using a standard range of window fittings



COMPATIBLE

- You want just one fittings system ...
- that enables the fabrication of many different window styles with fewer special components
 - that is reliable in use resulting in longer lasting windows for your customers





Secure

The issue of a windows burglar resistance gains more prominence every day. You need to be able to produce windows that are both reliable and secure.



i.S. = Intelligent Security

... the most progressive way of securing and sealing a window.
 ... saves on cost, creates satisfied customers and places you one step further ahead of the competition.



- No adjustment required - Self-adjusting to the air gap.
- Suitable for air gaps between 10 and 14 mm.
- The gasket pressure is simple to adjust.
- Smooth operation through the use of high quality materials and surface protection coatings.
- Can be used with either standard or security striker plates.
- i.S. meets all of the requirements of BS 7950:1997. AhS und EN-V 1627-30.

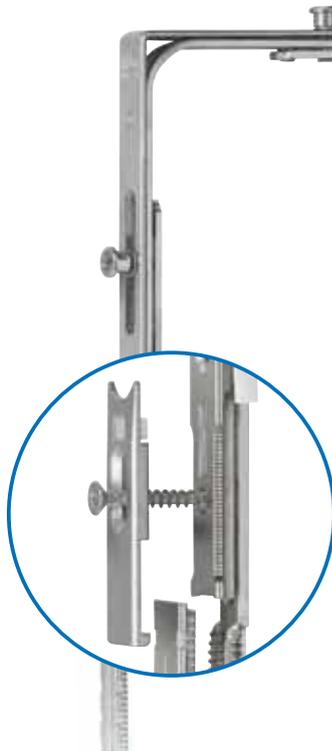


Years of customer satisfaction . . .



. . . through a safer function

Saving on service costs



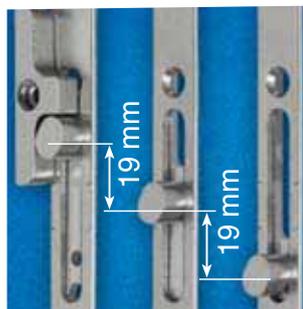
Unique Coupling System

- Large sash weights are achievable with the unique coupling system.
- Larger area of tolerance (approx. 10 mm) when cropping fittings to size.
- No special cropping machine required.



Sash Lifter

So that your customers will have easy to operate and secure windows in ten years time.



Secure Locking

- Greater travel 2 x 19 mm.
- Greater tolerance when positioning the striker plates.
- The cams travel further into the striker plate, this is particularly important for security striker plates.

- Prevents the sash from dropping.
- Lifts the sash into the correct position with minimal effort.
- Adjustable for both left and right handed windows.
- No additional cost – the sash lifter is factory-fitted onto the drive gear.



Functional

Fittings solutions that optically enhance your windows beyond comparison. Your customers should have the feeling that they are getting something special.



Small is beautiful – Fittings that can hardly be seen



MULTI TREND TV

Partially concealed top and bottom hinges

- Smaller profile sections.
- Tilt only available in special forms.
- Opening angle up to 180°.
- For profile systems with a centre seal.

MULTI TREND VV

Fully concealed top and bottom hinges

- No drilling required even on the frame.
- Smaller profile sections.
- For standard and centre seal profile systems.





Windows with Style



For historically protected buildings as well as for that special looking window

- Rebated drive gear for windows without a fixed mullion.
- Additional part for the drive gear.



It doesn't always have to be white



Flush Fitting -
lower dimensions.



Cover cap finishes for the top and bottom
hinges can match the handles.

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Functional

The overall function of your windows can be improved by the use of a few additional components.



Adjustable in every direction!

This means that you are able to offer your customers a window that leaves nothing exposed.



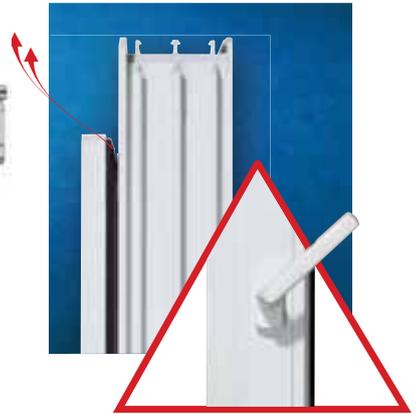
Your customers will be satisfied!



**Additional Ventilation Position
Night Vent**



- Easy to use with a simple operation.
- 10 to 13 mm night vent opening set at 45° between the two open positions.
- Built into the scissor stay, no additional components are required.
- No additional installation work.
- Additional security built into the fixed tilt position.
- Self closing scissor stays (21 mm) ensures a smooth operation.



**Secure tilt position
Horizontal tilt lock bolt**

- Additional security points on the bottom of the window as standard.
- Anti-lift in the tilt position.
- No special striker plates required.
- Security can be upgraded with additional mushroom strikes.



**Invisible and perfect
Concealed compression device**

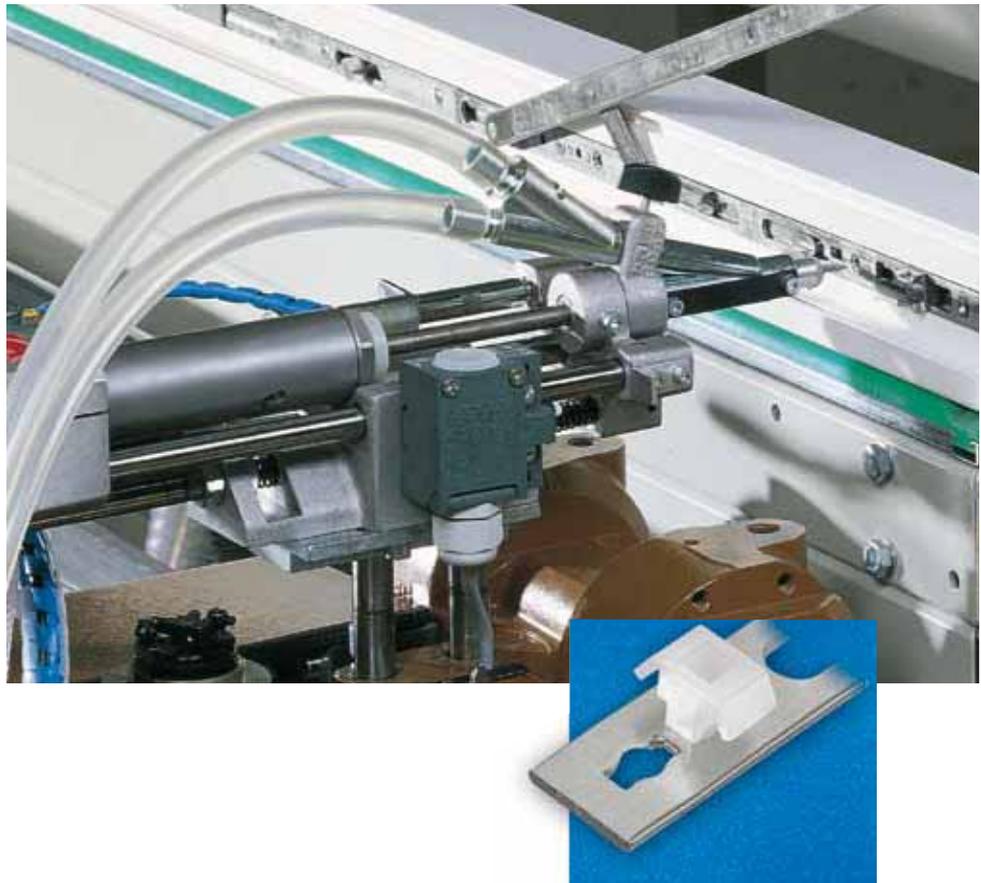
- Perfect because the compression device functions regardless of the air gap. No additional adjustment is required.
- Invisible as the compression device is fully concealed within the air gap.
- Suitable for both left and right handed windows.





Fast

In an ever changing market new window fabrication methods are constantly being developed. As the window production times are reduced the installation of the hardware has to be able to keep up with the pace of production.



“Click-Fix“- Eurogroove clips

Click-Fix

- No special components are required.
- For automatic assembly machines.
- Advantageous for all.

	Fitting Time	Production per shift
1. Manual Assembly Manual set-up – manual screwing	App. 4 min	100 - 120
2. Semi-automatic Assembly Manual set-up – simultaneous screwing	App. 2 min	up to 200
3. Automatic Assembly Manual set-up – automatic screwing	App. 1 min	up to 400

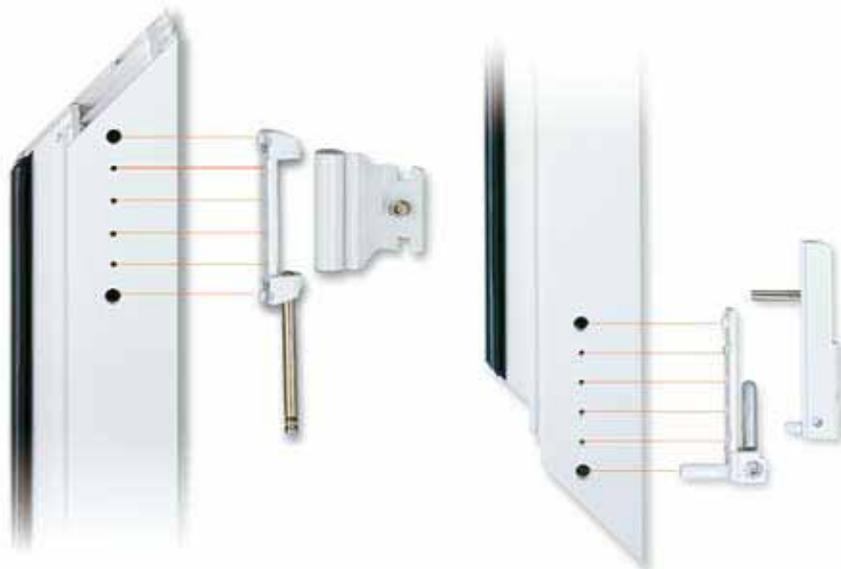


Efficient – economical – individual!



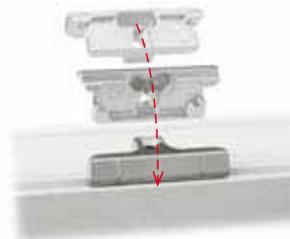
Working with bar length components

Top and bottom hinges can be drilled on bar lengths.



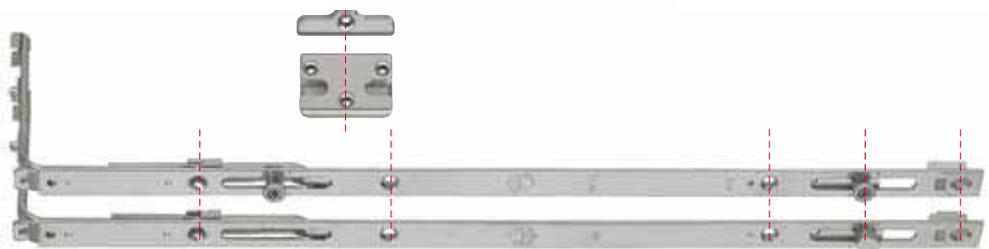
Same Screw Positions

- Same screw and cam positions on different striker plates.
- No resetting of machines required.



Striker plates with positional cams

- Striker plates for automatic positioning and assembly onto the frame. Striker plates can be fixed into position before the frame is welded.



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Compatible

A basic fittings programme to fabricate all types of windows. With the aid of just a few additional fittings, you can make windows that are more secure, better looking and in different shapes and styles. Advantages that you will be able to rely on for many years to come.



Special windows made to the same quality as standard windows

The sash lifter is a problem-solving component for windows, be they half round, angled, turn first or tilt first windows. Special window styles can be produced using the standard window hinges.

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